

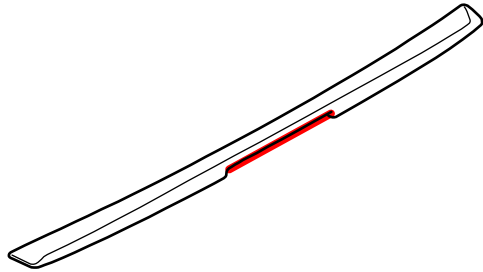


PART NUMBER : E721SFJ000XX

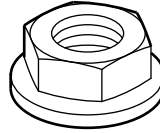
INSTALLATION INSTRUCTIONS

DESCRIPTION : IMPREZA REAR SPOILER

A KIT CONTENTS



B



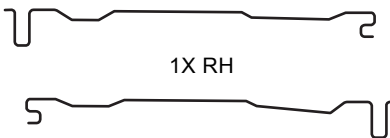
4X

C



1X

D



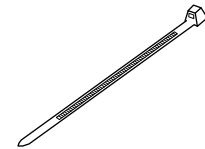
1X RH

1X LH

CAUTION:

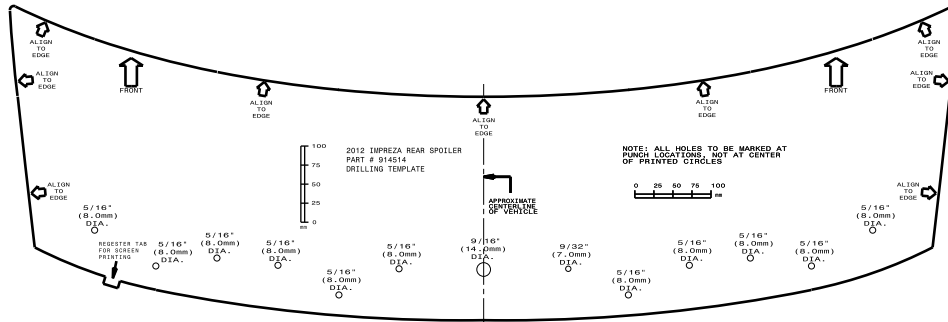
Injury may result if the included torsion bars are not installed. The trunk lid will not be adequately supported if the OE torsion bars are not replaced.

E



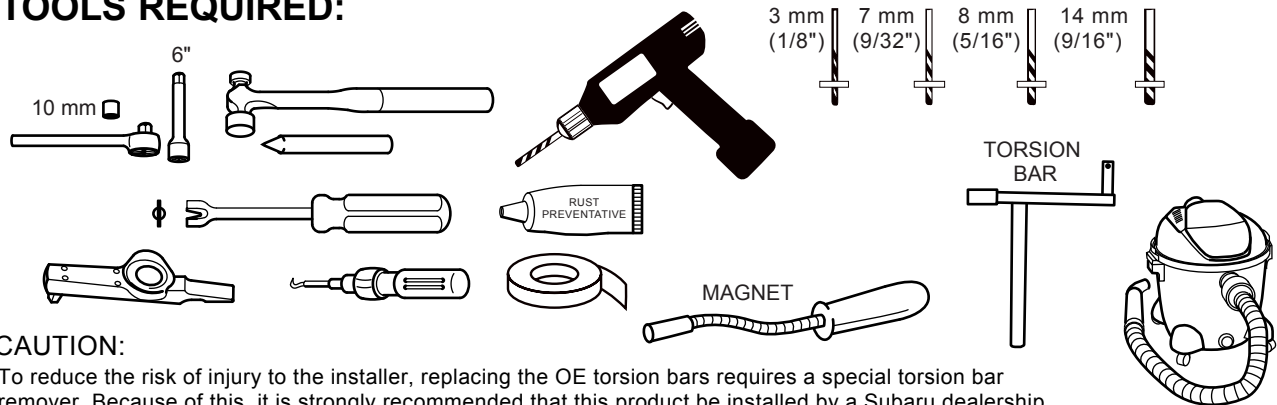
2X Wire Tie

F



1X

TOOLS REQUIRED:



CAUTION:

To reduce the risk of injury to the installer, replacing the OE torsion bars requires a special torsion bar remover. Because of this, it is strongly recommended that this product be installed by a Subaru dealership.

Meaning of Characters:



: Install



: Connect



: Remove



: Location of clip or screw



: Do Not Discard

T

: Tightening Torque



: Re use

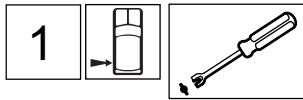
ISSUE
01

DATE:
08/03/11

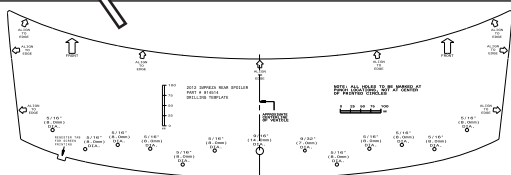
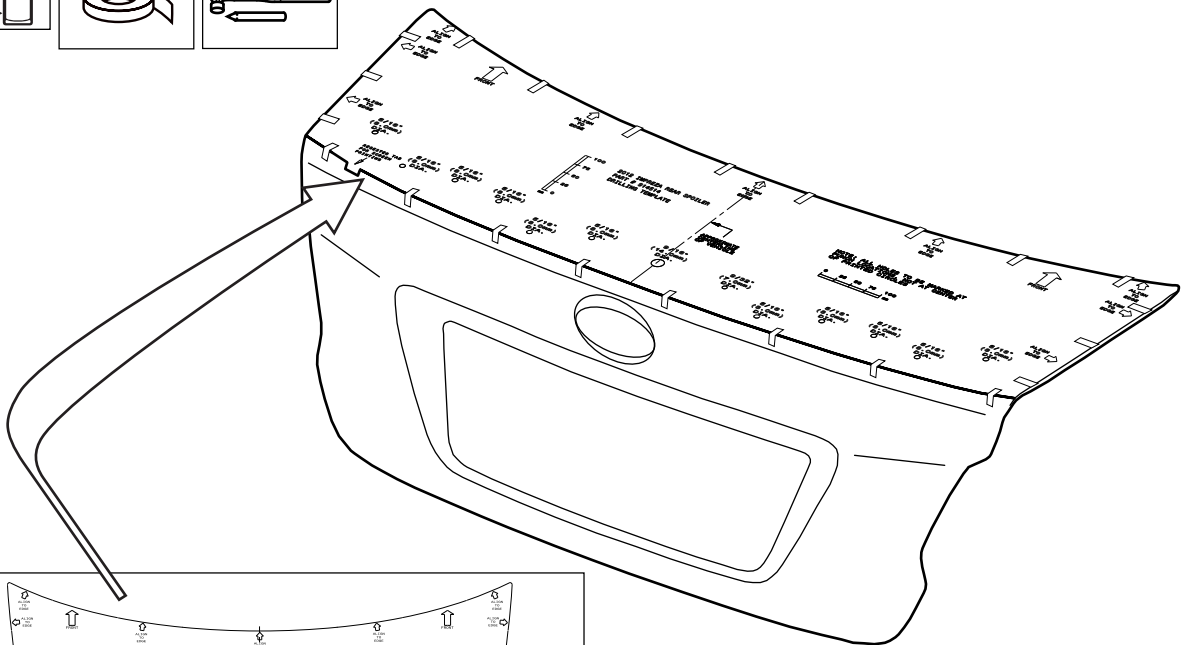
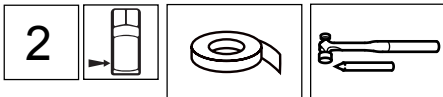
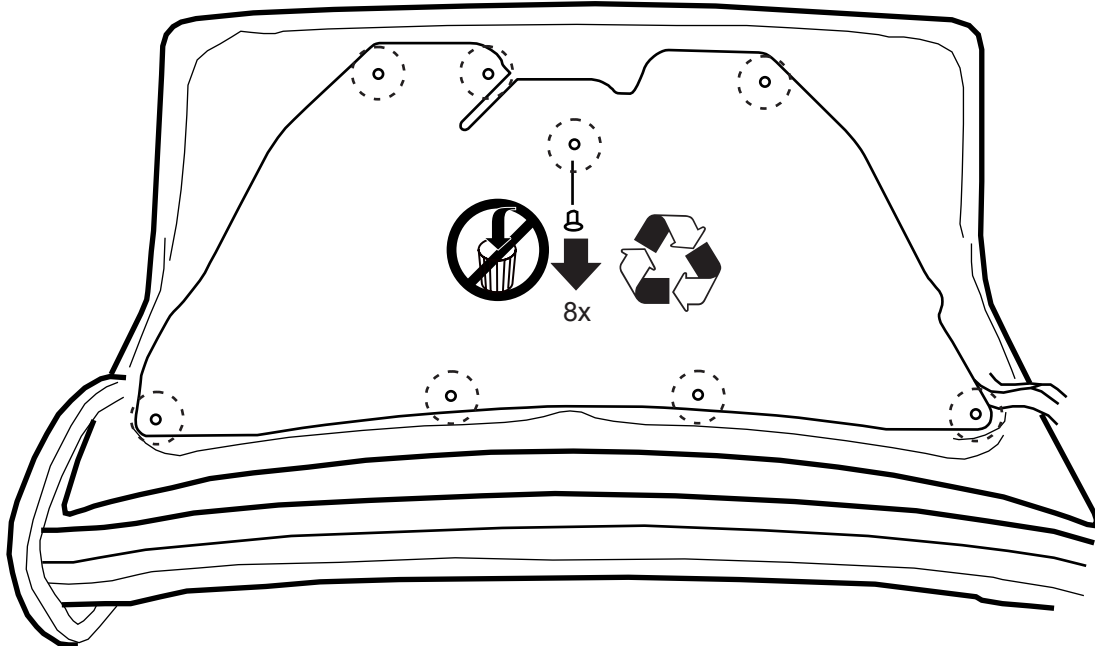
SUBARU OF AMERICA

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REAR SPOILER ASSEMBLY

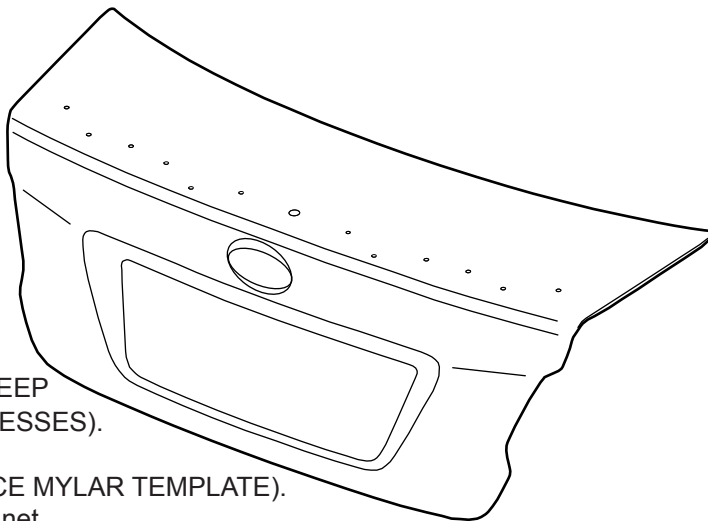
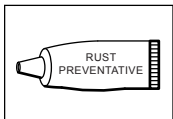
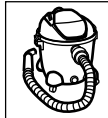
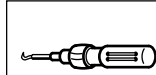
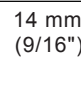
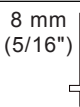
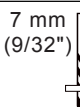
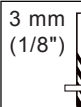
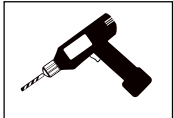


1) Remove deck lid carpet panel by removing 8 push pins.



REAR SPOILER ASSEMBLY

3



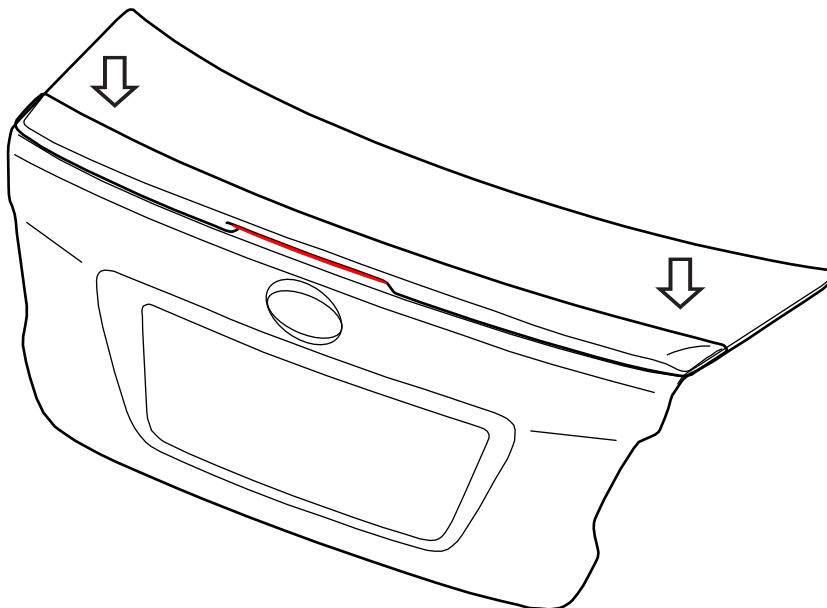
PROCEDURES:

- 1) Set all drill stops to 1/4" or 6mm depth.
(THIS STEP IS CRITICAL. DRILLING TOO DEEP WILL RESULT IN DAMAGED WIRING HARNESSSES).
- 2) Drill all 13 locations with 3mm pilot drill first.
- 3) Open all holes to final dimension (REFERENCE MYLAR TEMPLATE).
- 4) Remove all metal chips with vacuum and magnet.
(USE CAUTION NOT TO SCRATCH THE VEHICLE PAINT SURFACE).
- 5) Remove all burrs from holes and apply rust preventative.

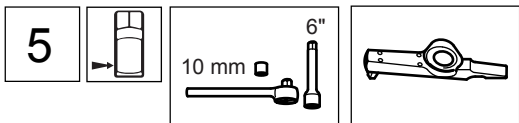
4



- 1) Check alignment of plastic holding clips.
- 2) Check to make certain electrical cable will not be pinched between spoiler mounting surface and deck lid.
- 3) Apply firm downward force at eight clip locations.
- 4) Audible "click" should be heard at each clip location to indicate engagement.
- 5) Visually inspect clips from inside trunk lid. If clips are not engaged, press up on sheet metal with a plastic pry tool.



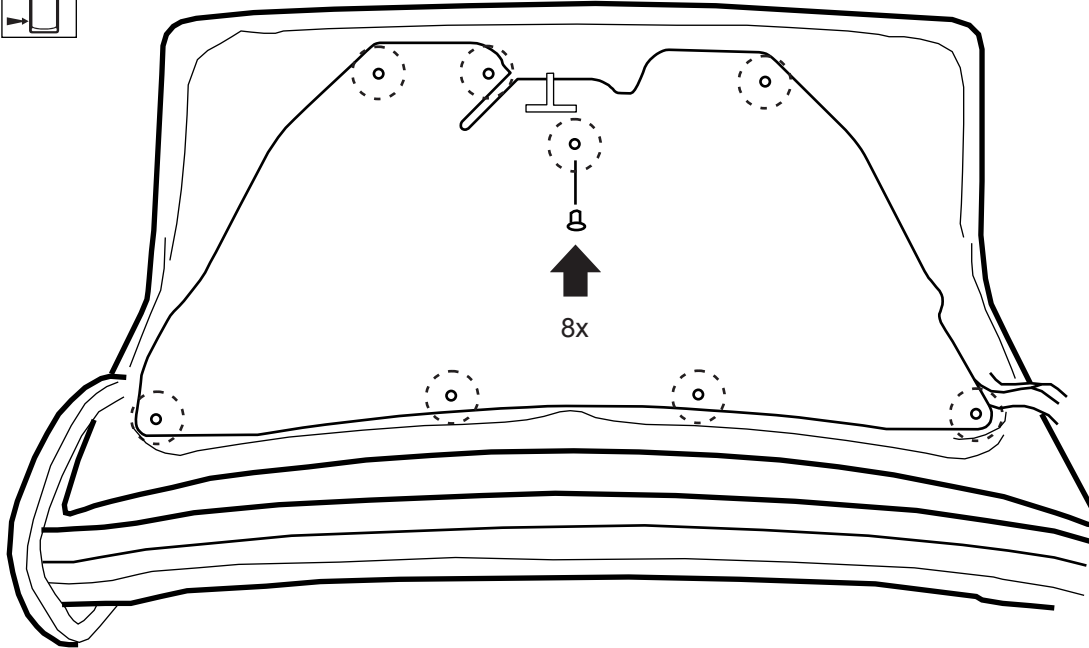
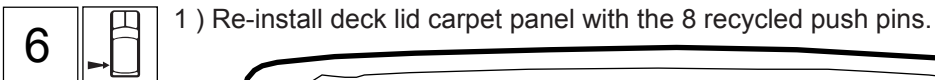
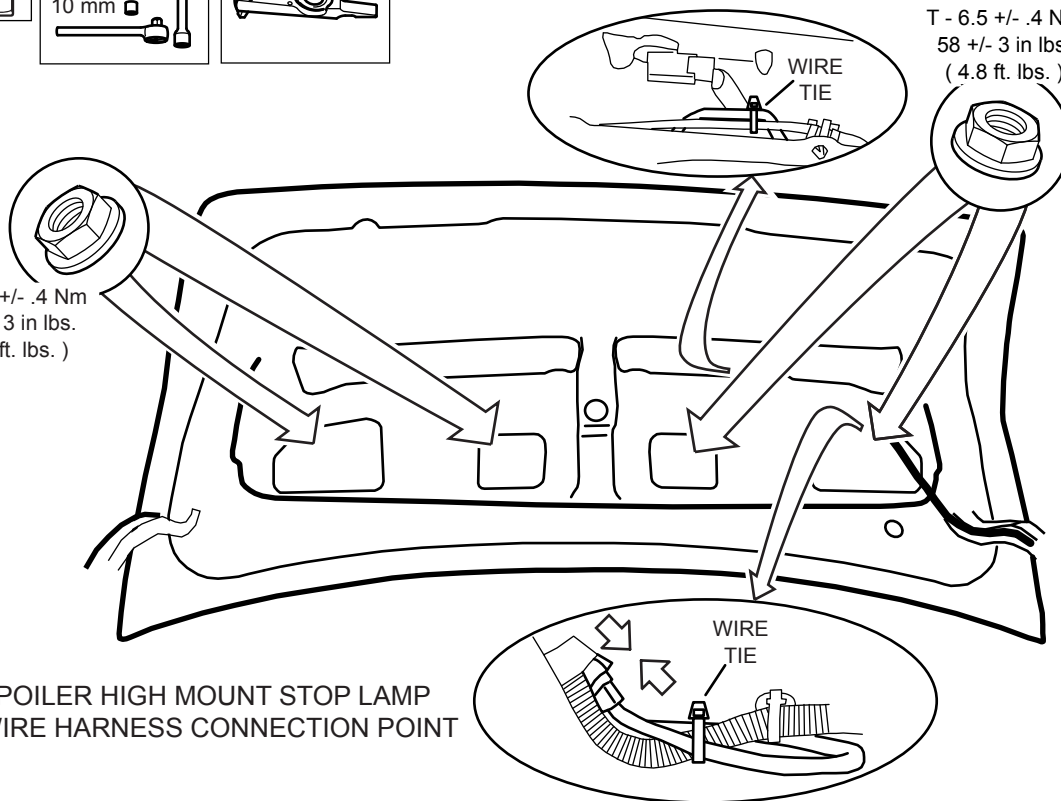
REAR SPOILER ASSEMBLY



T - 6.5 +/- .4 Nm
58 +/- 3 in lbs.
(4.8 ft. lbs.)

SPOILER HIGH MOUNT STOP LAMP
WIRE HARNESS CONNECTION POINT

T - 6.5 +/- .4 Nm
58 +/- 3 in lbs.
(4.8 ft. lbs.)

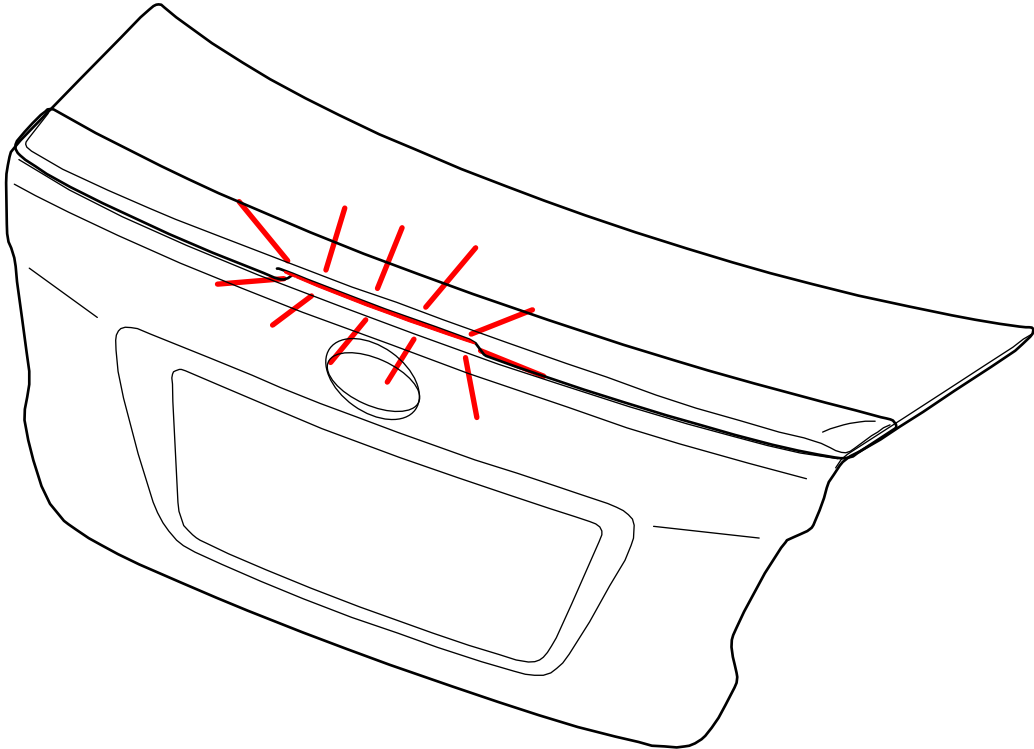


REAR SPOILER ASSEMBLY

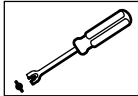
7



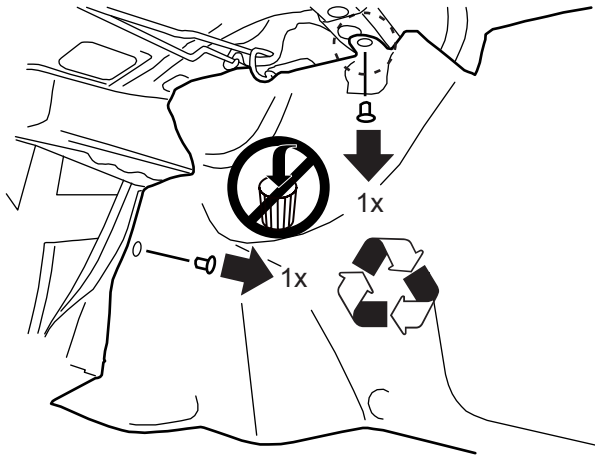
CHECK THAT SPOILER HIGH MOUNT STOP LAMP PROPERLY ILLUMINATES WHEN BRAKE PEDAL IS DEPRESSED.



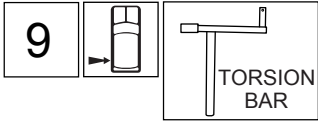
8



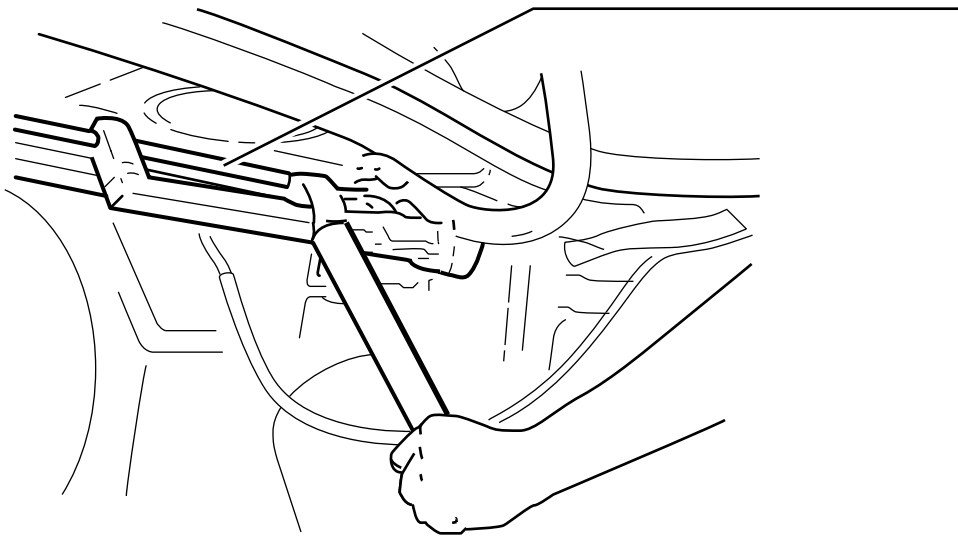
Before removing torsion bars remove 2 push pins from side carpet panel (BOTH SIDES).



⚠ CHANGE THE TORSION BARS IN ACCORDANCE WITH THE FOLLOWING PROCEDURE.



TORSION BAR REMOVER
TORSION BAR RIGHT
TORSION BAR LEFT



1) Refer to illustration below for RH/LH identification.

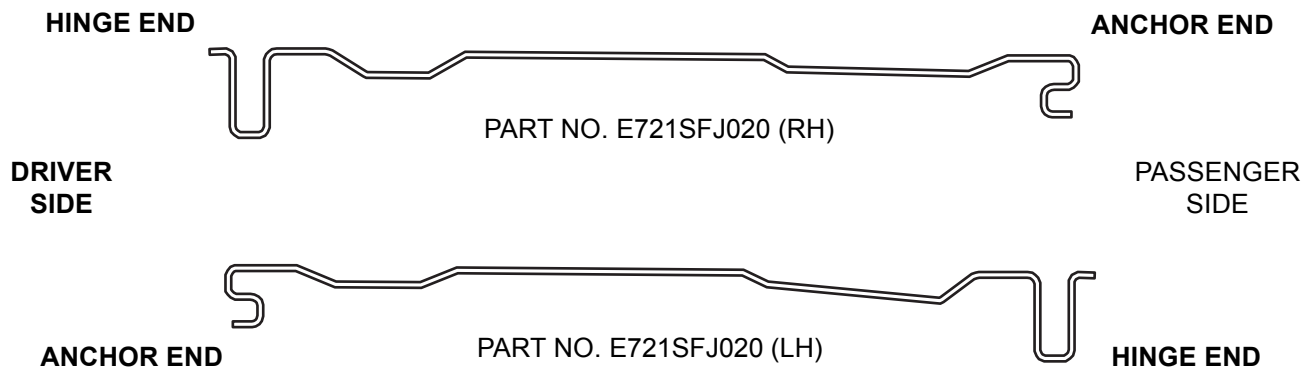
CAUTION: TRUNK LID DROPS UNDER ITS OWN WEIGHT WHEN TORSION BARS ARE REMOVED.

2) Open trunk lid, brace trunk in the open position. Remove torsion bar RH, and then torsion bar LH from the hinge links using remover tool.

3) Install the torsion bars using the remover in the reverse procedure of removal.
TORSION BAR LEFT
TORSION BAR RIGHT

4) Re-Install side carpet panel using 1 recycled push pin (BOTH SIDES).

TORSION ROD SET-UP



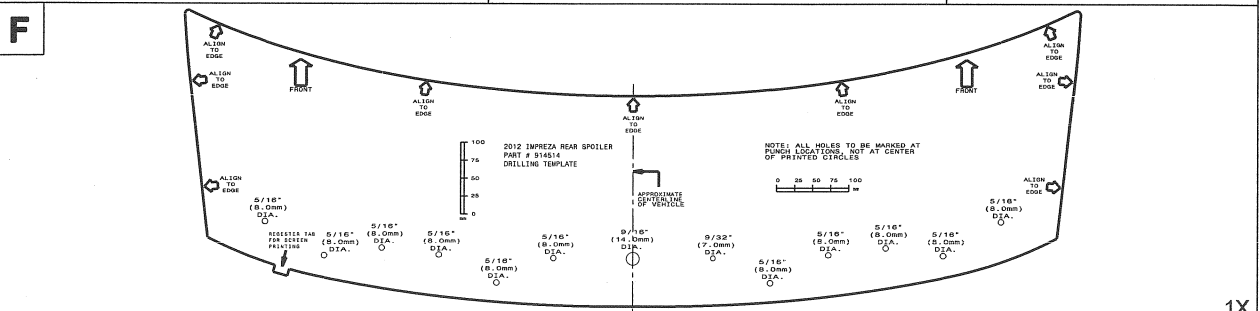
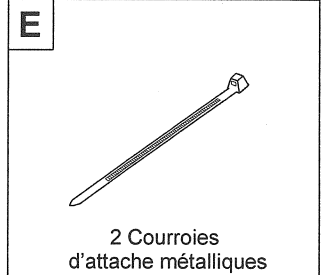
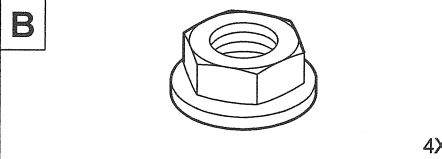
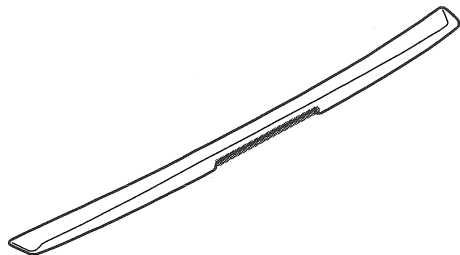


NUMÉRO DE PIÈCE : E721SFJ000XX

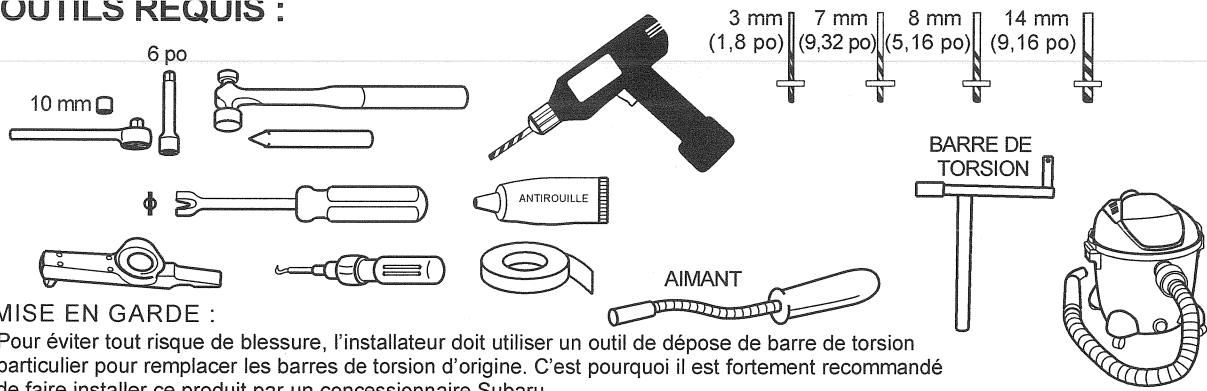
INSTRUCTIONS D'INSTALLATION

DESCRIPTION : AILERON ARRIÈRE IMPREZA

A CONTENU DE LA TROUSSE



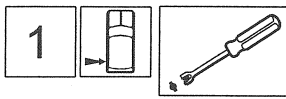
OUTILS REQUIS :



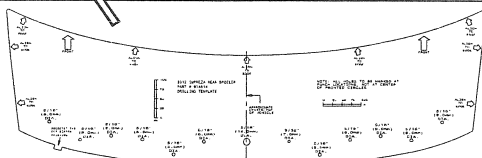
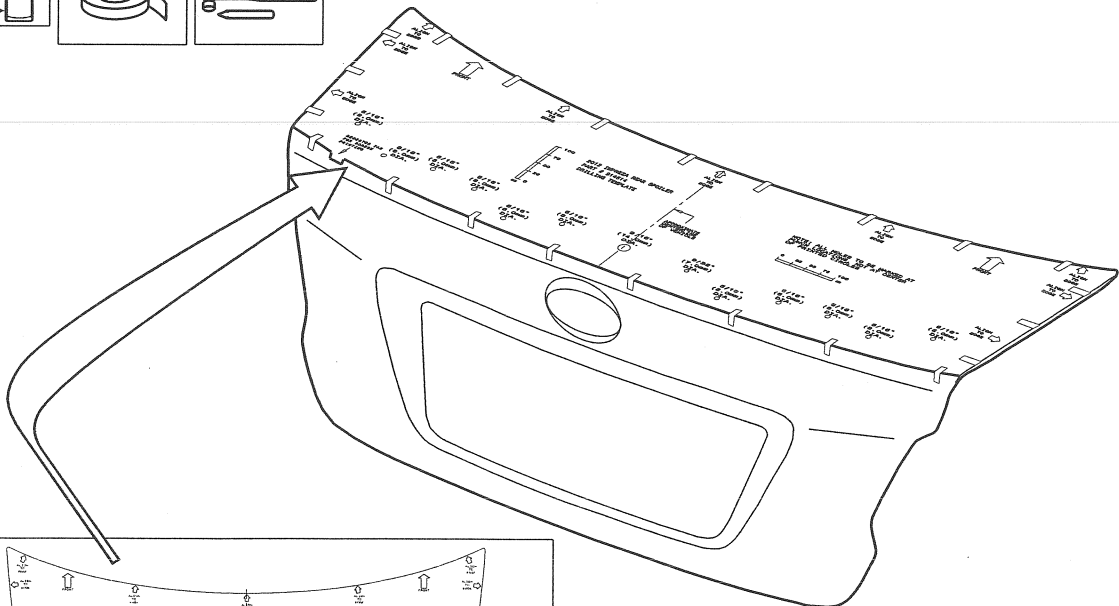
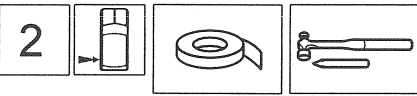
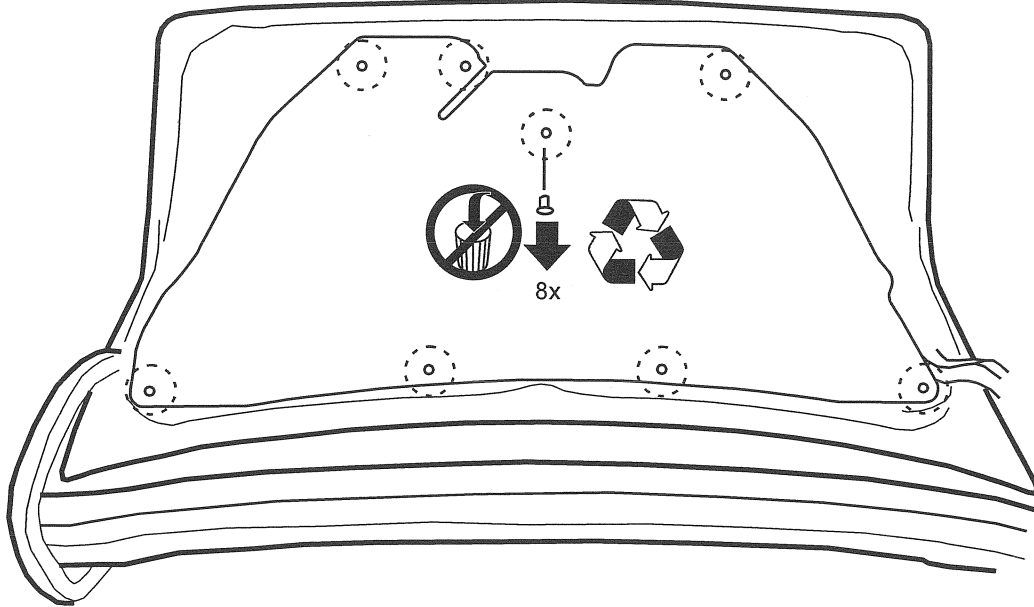
Signification des symboles :

- : Poser
- : Connecter
- : Enlever
- : Emplacement de l'attache ou de la visif
- : Ne pas jeter
- : Couple de serrage
- : Réutiliser

REAR SPOILER ASSEMBLY



1) Déposer le panneau de tapis du couvercle de coffre en retirant les 8 chevilles.



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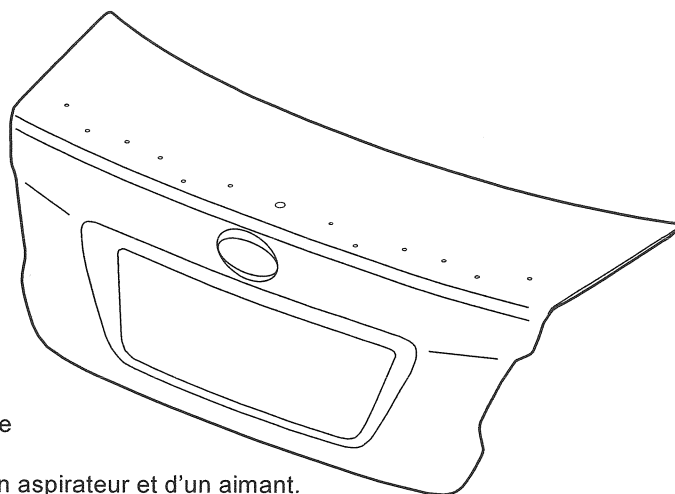
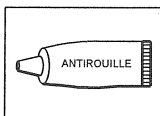
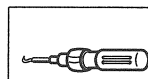
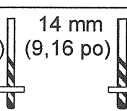
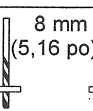
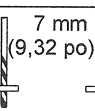
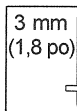
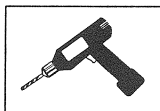
DATE :
Le 3 août 2011

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REAR SPOILER ASSEMBLY

3



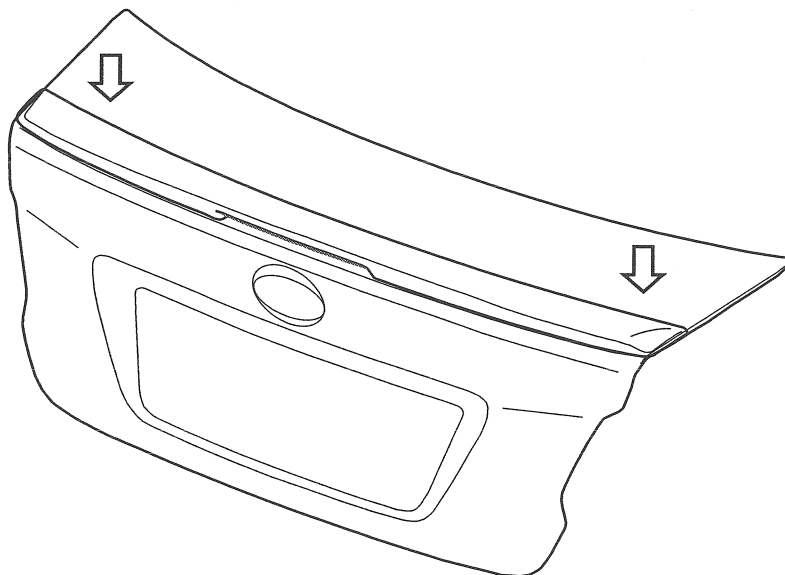
MARCHE À SUIVRE :

- 1) Régler la profondeur de foret à 6 mm (1/4 po).
(CETTE ÉTAPE EST ESSENTIELLE.
UN PERÇAGE TROP PROFOND
PROVOQUERA DES DOMMAGES
AUX FAISCEAUX DE CÂBLAGE.)
- 2) Percer d'abord les 13 emplacements avec
un foret pilote de 3 mm.
- 3) Ouvrir tous les trous jusqu'à la dimension finale
(SE REPORTER AU GABARIT EN MYLAR).
- 4) Enlever tous les copeaux de métal à l'aide d'un aspirateur et d'un aimant.
(PRENDRE GARDE DE NE PAS ÉGRATIGNER LA SURFACE PEINTE DU VÉHICULE.)
- 5) Éliminer les bavures des trous et appliquer l'antirouille.

4



- 1) Vérifier l'alignement des attaches de retenue en plastique.
- 2) S'assurer que le câble électrique ne sera pas coincé entre la surface de montage de l'aile et le couvercle de coffre.
- 3) Exercer une pression ferme à chacune des huit attaches.
- 4) Un « déclic » devrait se faire entendre pour chaque attache au moment de l'engagement.
- 5) Inspecter visuellement les attaches depuis l'intérieur du couvercle de coffre. Si des attaches ne sont pas engagées, pousser sur la tôle vers le haut à l'aide d'un levier en plastique.



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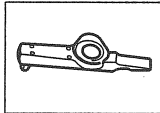
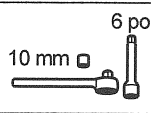
DATE :
Le 3 août 2011

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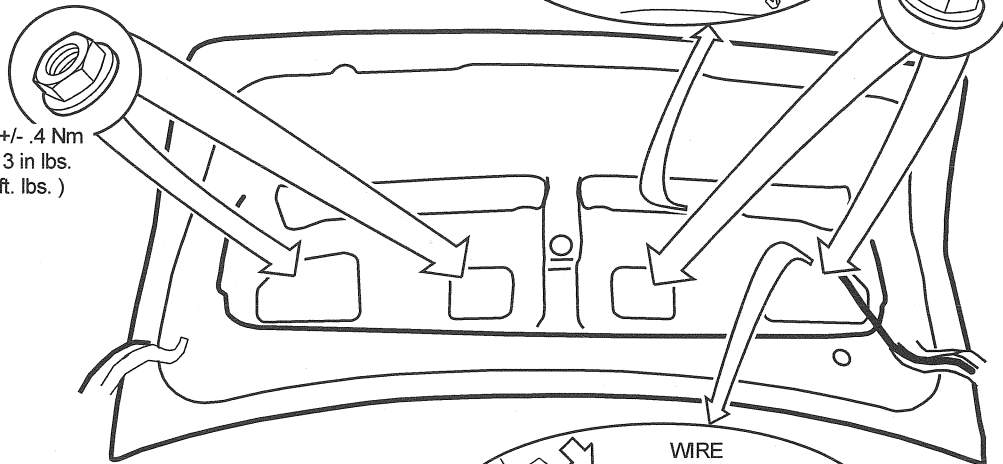
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REAR SPOILER ASSEMBLY

5



T - 6.5 +/- .4 Nm
58 +/- 3 in lbs.
(4.8 ft. lbs.)



Couple - 6,5 +/- .4 N.m
58 +/- 3 po-lb.
(4,8 pt-lb)

COURROIE
D'ATTACHE

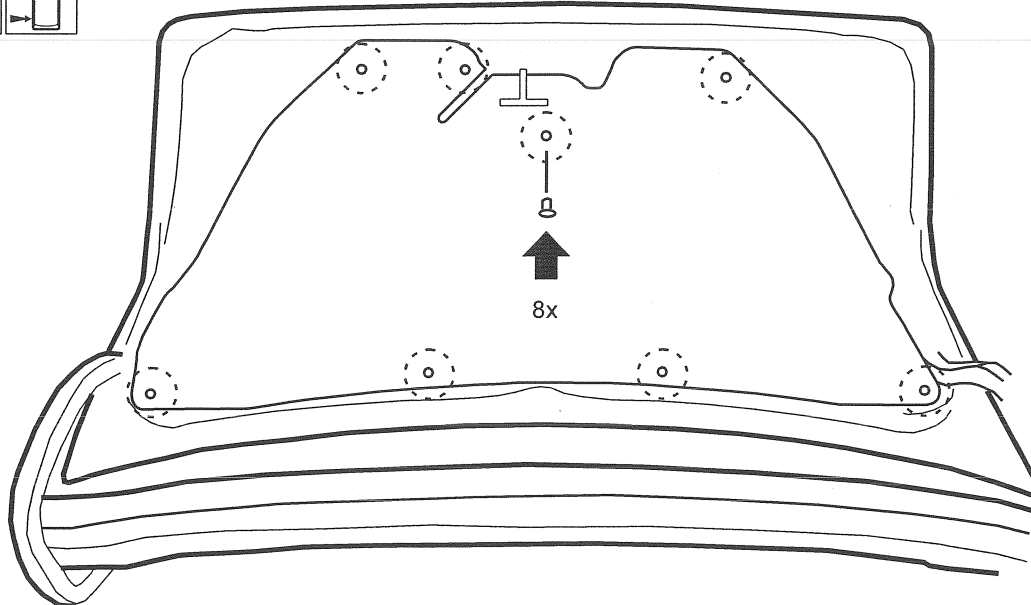
WIRE
TIE

POINT DE RACCORDEMENT DU CÂBLE
DE FAISCEAU DE CÂBLAGE DU FEU
D'ARRÊT SURÉLEVÉ DE L'AILERON

6

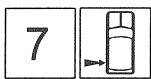


1) Réinstaller le panneau de tapis du couvercle de coffre à l'aide des 8 chevilles conservées.

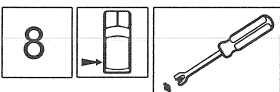
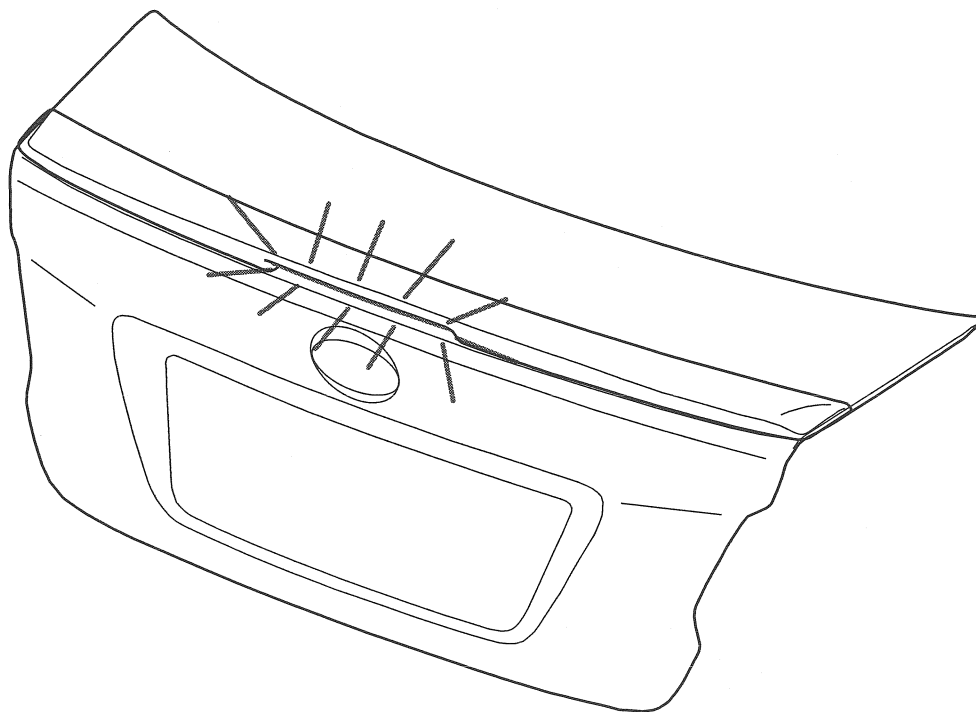


8x

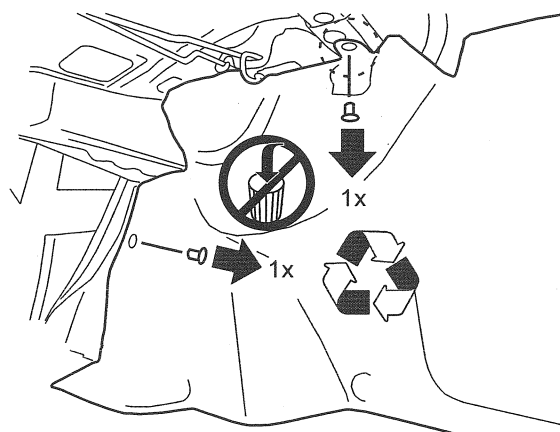
REAR SPOILER ASSEMBLY



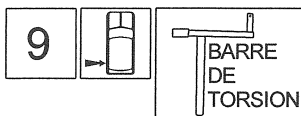
S'ASSURER QUE LE FEU D'ARRÊT SURÉLEVÉ DE L'AILERON S'ALLUME EN ENFONÇANT LA PÉDALE DE FREIN.



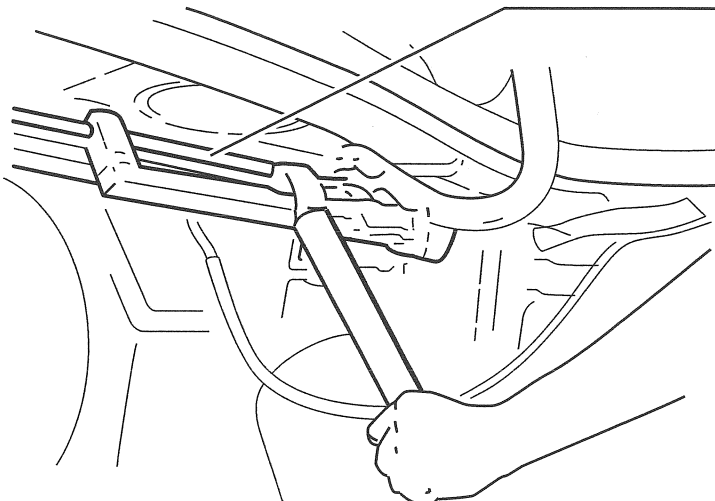
Avant de déposer les barres de torsion, enlever les deux chevilles du panneau de tapis latéral (DEUX CÔTÉS).



⚠ CHANGER LES BARRES DE TORSION CONFORMÉMENT À LA PROCÉDURE SUIVANTE.



OUTIL DE DÉPOSE DE BARRE DE TORSION
BARRE DE TORSION DROITE
BARRE DE TORSION GAUCHE



1) Se reporter à l'illustration ci-dessous pour identifier les côtés gauche et droit.

MISE EN GARDE : LE COUVERCLE DE COFFRE NE PEUT SUPPORTER SON PROPRE POIDS ET SE REFERME LORSQUE LES BARRES DE TORSION SONT DÉPOSÉES.

2) Ouvrir le couvercle de coffre, le soutenir en position ouverte. À l'aide de l'outil de dépose, enlever la barre de torsion de droite, puis celle de gauche à partir des raccords à charnière.

3) Installer les barres de torsion à l'aide de l'outil de dépose en suivant l'ordre inverse de la dépose.

BARRE DE TORSION GAUCHE
BARRE DE TORSION DROITE

4) Réinstaller le panneau de tapis latéral avec la cheville conservée (DEUX CÔTÉS).

PLAN DE LA BARRE DE TORSION

EXTRÉMITÉ À CHARNIÈRE

EXTRÉMITÉ À ANCRAGE



PART NUMÉRO DE PIÈCE E721SFJ020 (DR).

CÔTÉ CONDUCTEUR

CÔTÉ PASSAGER

EXTRÉMITÉ À ANCRAGE

NUMÉRO DE PIÈCE E721SFJ020 (GA)

EXTRÉMITÉ À CHARNIÈRE

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